

Mill & Product capacity

POI	Production					Capacity					Closing stock of finished goods				
	Year 1	Year 2	Year 3	Year 4	Year 5	Year 1	Year 2	Year 3	Year 4	Year 5	Year 1	Year 2	Year 3	Year 4	Year 5
Mill name plate capacity						tonnes	tonnes	tonnes	tonnes	tonnes					
Iron & steel making capacity (2 blast furnace)															
Iron															
Liquid steel (19% scrap)															
Crude steel															
Equivalent rolled steel															
Scunthorpe Rail & Section Mill															
Scunthorpe Rail & Section Mill															
Scunthorpe Rod Mill															
Teesside Beam Mill															
Skinningrove Mill															
FN Steel															
Capacity															
Adjusted for rolling billet for FN															
Mill to Iron & Steel production capacity															
Adjusted for rolling billet for FN															
Reliant on rolling mills be fully utilised and semi sales. Exposure to market															
Total Production															

	Year 1	Year 2	Year 3	Year 4	Year 5	Year 1	Year 2	Year 3	Year 4	Year 5
Production (Sales) by category by mill:	tonnes	tonnes	tonnes	tonnes	tonnes	tonnes	tonnes	tonnes	tonnes	tonnes
Scunthorpe Rail & Section Mill										
12B. Non-alloy merchant bars and light sections										
17. Angles, shapes, and sections of iron or non-alloy steel										
19. Railway material										
Other										
FN Re-rolling (estimated share)										
Total										
Capacity utilisation										
Scunthorpe Rod Mill										
16. Non-alloy and other alloy wire rod										
Other										
Total										
Capacity utilisation										
Teesside Beam Mill										
17. Angles, shapes, and sections of iron or non-alloy steel										
Other										
Total										
Capacity utilisation										
Skinningrove Mill										
1. Non-alloy and other alloy hot-rolled sheet and strip										
12A. Alloy merchant bars and light sections										
12B. Non-alloy merchant bars and light sections										
17. Angles, shapes, and sections of iron or non-alloy steel										
19. Railway material										
Other										
FN Re-rolling (estimated share)										
Total										
Capacity utilisation										
Semi sales										
Other										
FN Steel										
Other FN										
Capacity utilisation										
Capacity by product category										
1. Non-alloy and other alloy hot-rolled sheet and strip										
12A. Alloy merchant bars and light sections										
12B. Non-alloy merchant bars and light sections										
16. Non-alloy and other alloy wire rod										
17. Angles, shapes, and sections of iron or non-alloy steel										
19. Railway material										
FN Re-rolling (estimated share)										
Other										
Total										

Mill & Product capacity

	end)	
POI	Year 4	Year 5
Mill name plate capacity	£m	£m
Iron & steel making capacity (2 blast furnace)		
Iron		
Liquid steel (19% scrap)		
Crude steel		
Equivalent rolled steel		
Scunthorpe Rail & Section Mill		
Scunthorpe Rail & Section Mill		
Scunthorpe Rod Mill		
Teesside Beam Mill		
Skinningrove Mill		
FN Steel		
Capacity		
Adjusted for rolling billet for FN		
Mill to Iron & Steel production capacity		
Adjusted for rolling billet for FN		
Reliant on rolling mills be fully utilised and semi sales. Exposure to market		
Total Production		
Production (Sales) by category by mill:		
Scunthorpe Rail & Section Mill		
12B. Non-alloy merchant bars and light sections		
17. Angles, shapes, and sections of iron or non-alloy steel		
19. Railway material		
Other		
FN Re-rolling (estimated share)		
Total		
Capacity utilisation		
Scunthorpe Rod Mill		
16. Non-alloy and other alloy wire rod		
Other		
Total		
Capacity utilisation		
Teesside Beam Mill		
17. Angles, shapes, and sections of iron or non-alloy steel		
Other		
Total		
Capacity utilisation		
Skinningrove Mill		
1. Non-alloy and other alloy hot-rolled sheet and strip		
12A. Alloy merchant bars and light sections		
12B. Non-alloy merchant bars and light sections		
17. Angles, shapes, and sections of iron or non-alloy steel		
19. Railway material		
Other		
FN Re-rolling (estimated share)		
Total		
Capacity utilisation		
Semi sales		
Other		
FN Steel		
Other FN		
Capacity utilisation		
Capacity by product category		
1. Non-alloy and other alloy hot-rolled sheet and strip		
12A. Alloy merchant bars and light sections		
12B. Non-alloy merchant bars and light sections		
16. Non-alloy and other alloy wire rod		
17. Angles, shapes, and sections of iron or non-alloy steel		
19. Railway material		
FN Re-rolling (estimated share)		
Other		
Total		